

# **Heat Transfer in Activated Carbon in Relation to Carbon Bed Fires: Part I**

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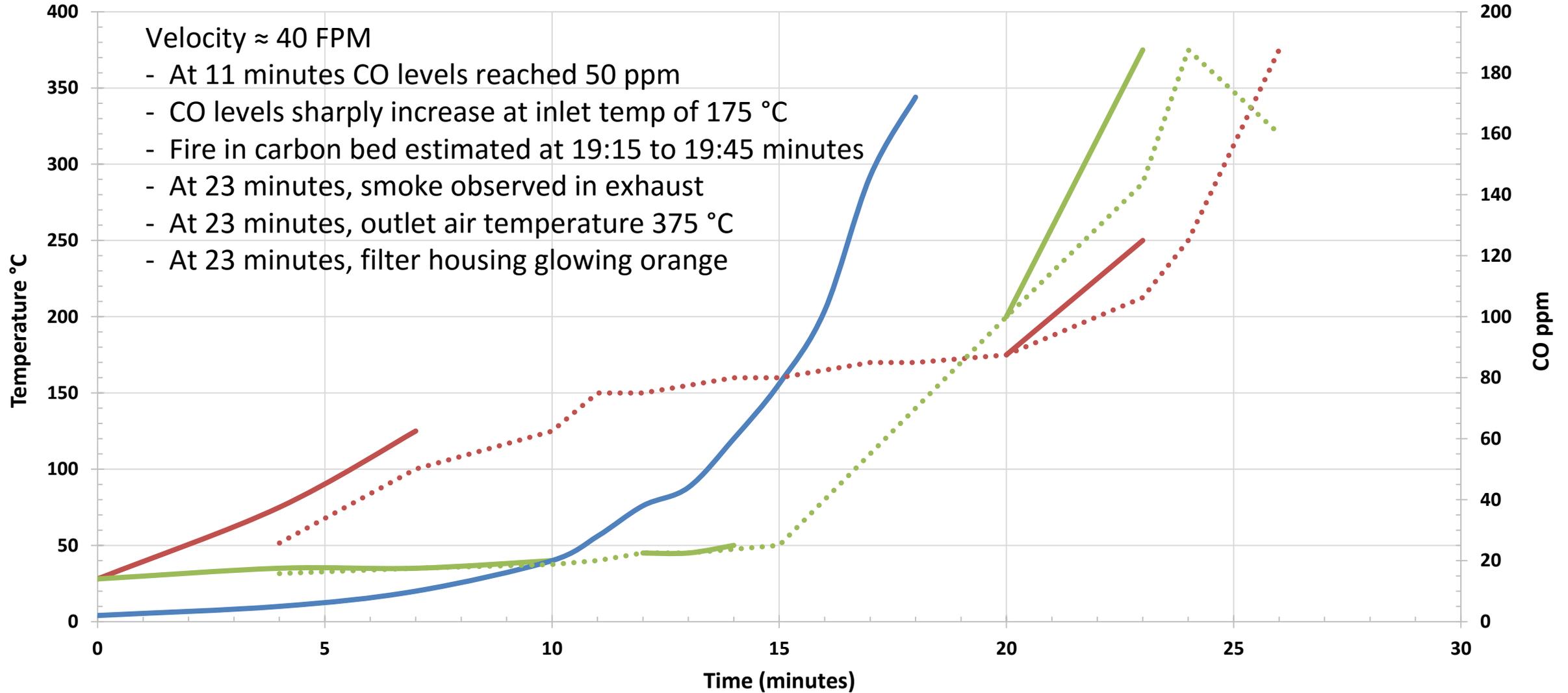
# Alarms for Indication of Carbon Bed Fires

- Temperature, measured by thermocouple
  - High and High-High alarm levels
  - Dependent on location of thermocouple in relation to “thermal excursion”
  - May indicate only a fully developed fire
- Carbon monoxide levels
  - More sensitive, only one alarm “level” required
  - May be impacted by background CO levels

# Initial Tests

- Modified wind tunnel with adjustable plenum, fitted with a 24 inch x 24 inch, 4 inch deep carbon adsorber
- Carbon adsorber filled with standard co-impregnated carbon (KI and TEDA)
- Inlet air heated by an indirect fired natural gas furnace
- Inlet and outlet temperatures monitored 4 inches from filter inlet and outlet
- Carbon monoxide monitored 24 inches downstream of filter outlet
- Heat-up was carried out as quickly as possible

# Deep Bed Carbon Ignition Test



— Inlet Temp    — Outlet Temp    — CO level    ···· 2 per. Mov. Avg. (Inlet Temp)    ···· 2 per. Mov. Avg. (Outlet Temp)

# Observations from Deep Bed Ignition Experiment

- Carbon monoxide level monitoring effectively indicates a thermal excursion prior to bed ignition
- Shutting down system (stopping air flow) effectively limits spread of fire even with natural convection currents present (not fully isolated from outside atmosphere)

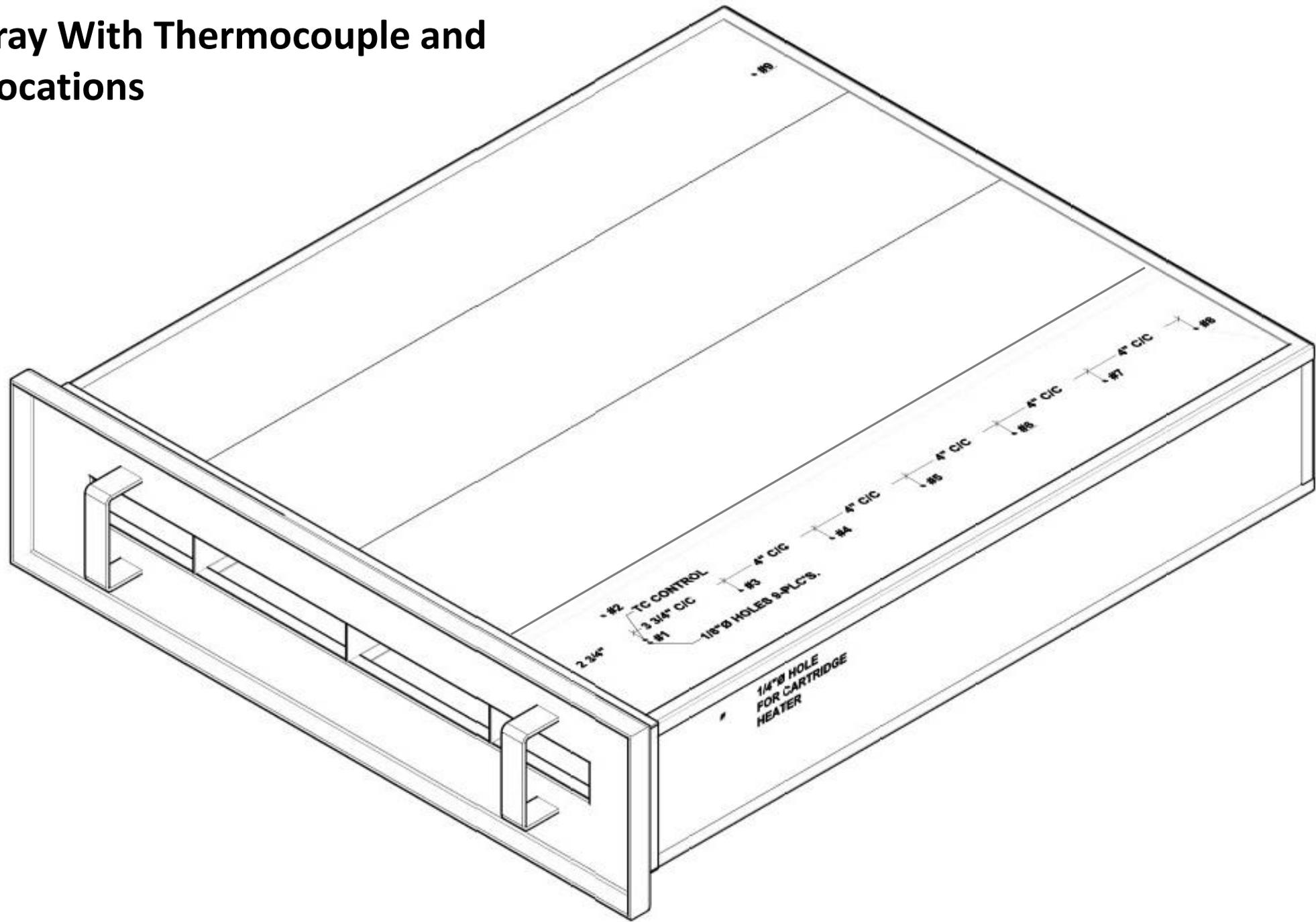
# Type II Tray Carbon Bed Ignition Studies

- Carried out in a wind tunnel built for performing mechanical leak testing of individual Type II filters
- Airflow consistent with typical air cleaning system operational conditions ( $\approx 333$  SCFM,  $\approx 40$  FPM)

# Differences Between Deep Bed and Type II Tray Experiments

- Filter type
- Thermocouple locations
  - Inlet and outlet air temperatures measured in both experiments
  - Additional measurement points within the adsorber used in the Type II tray experiment
- Ignition source
  - Deep bed experiment – hot air
  - Type II Tray experiment – cartridge heater, “hot spot” ignition point

# Type II Tray With Thermocouple and Heater Locations





# Experimental

- Type II tray, with thermocouples and cartridge heater in place secured in wind tunnel
- System operated for approximately 3 to 5 minutes to determine initial temperature and CO levels
- Cartridge heater powered on
- Cartridge heater powered off after reaching ignition point
- System allowed to run until “obvious” signs of thermal excursion observed
- System shut down and monitored until safe



#1

#2

#3

#4

#5

#5

#6

#6

#7

#7

#7

#7

#7

#7



1/2



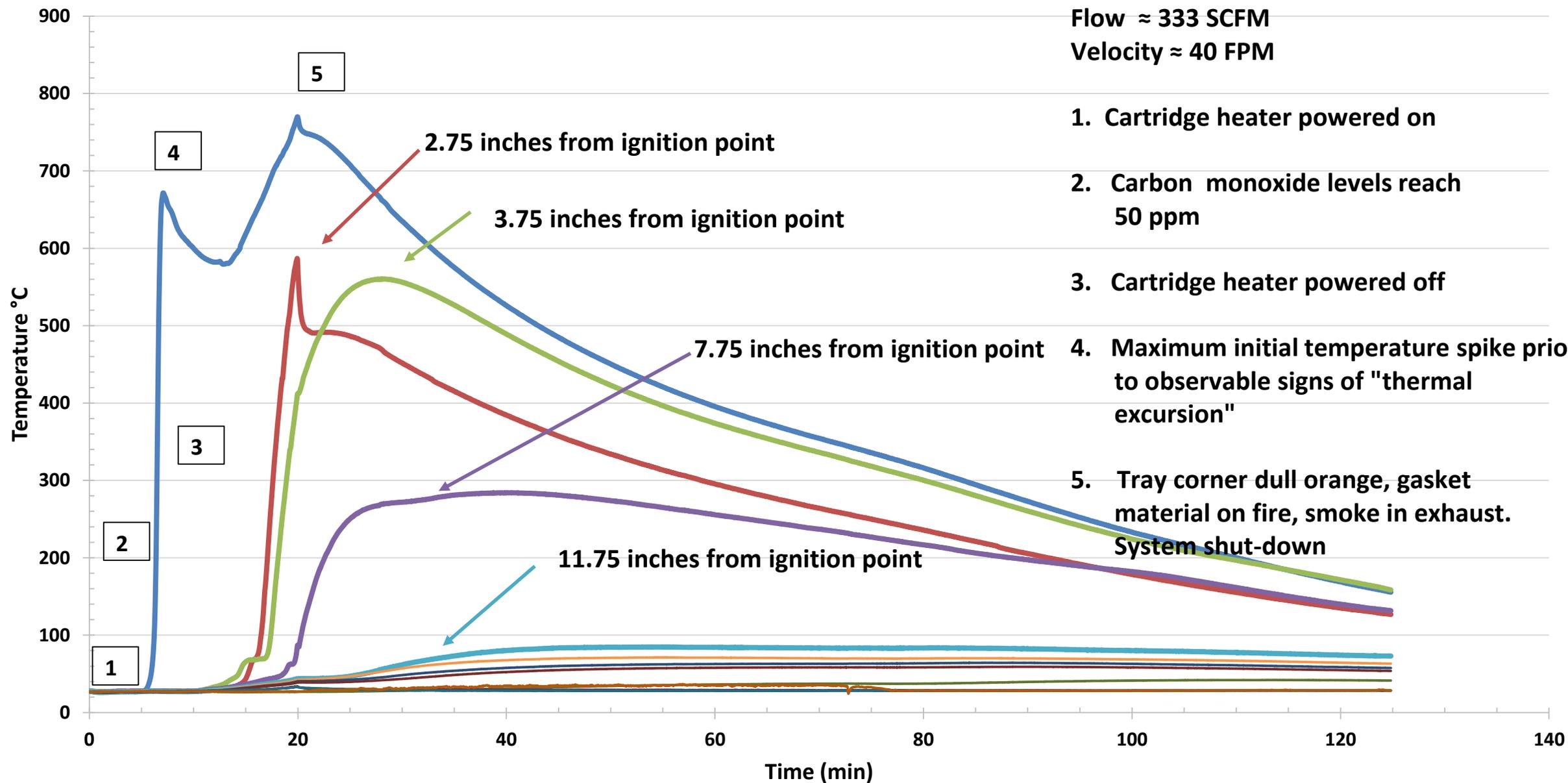
# S'MORES



# Type II Tray Ignition Studies, Temperature Vs. Time

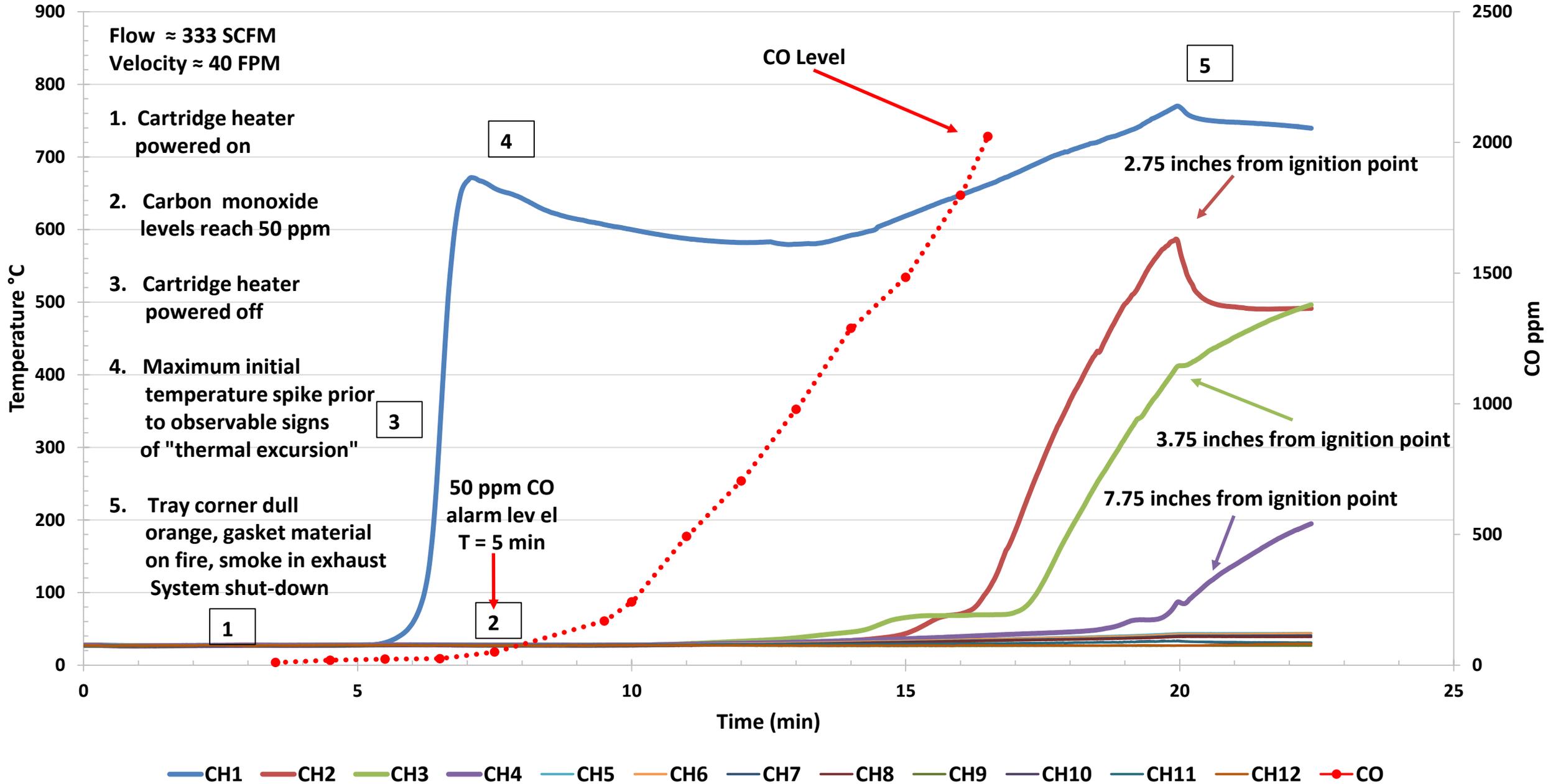
Flow  $\approx$  333 SCFM

Velocity  $\approx$  40 FPM

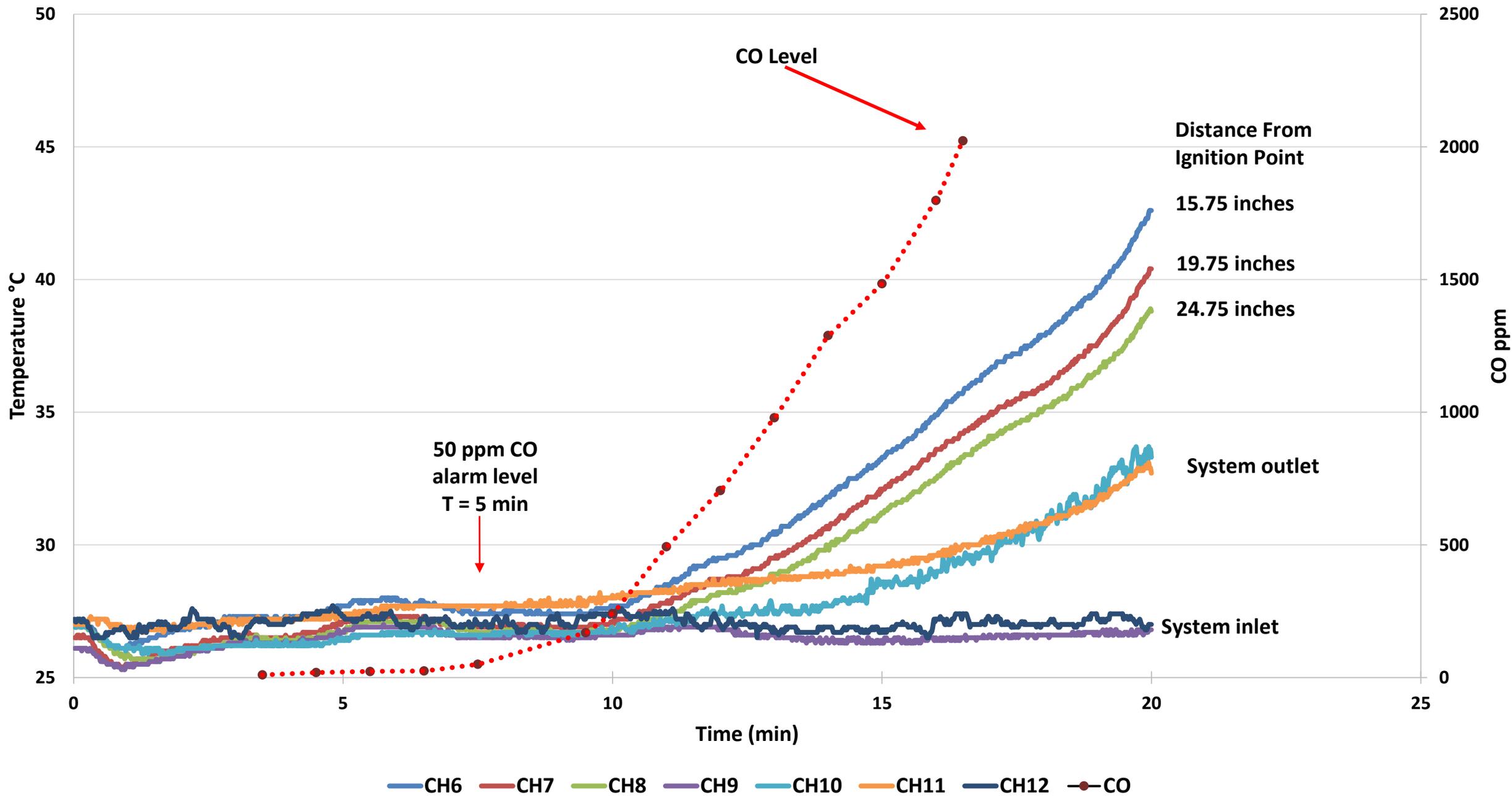


— CH1 — CH2 — CH3 — CH4 — CH5 — CH6 — CH7 — CH8 — CH9 — CH10 — CH11 — CH12

# Type II Tray Ignition Studies, Temperature Vs Time and CO Concentration

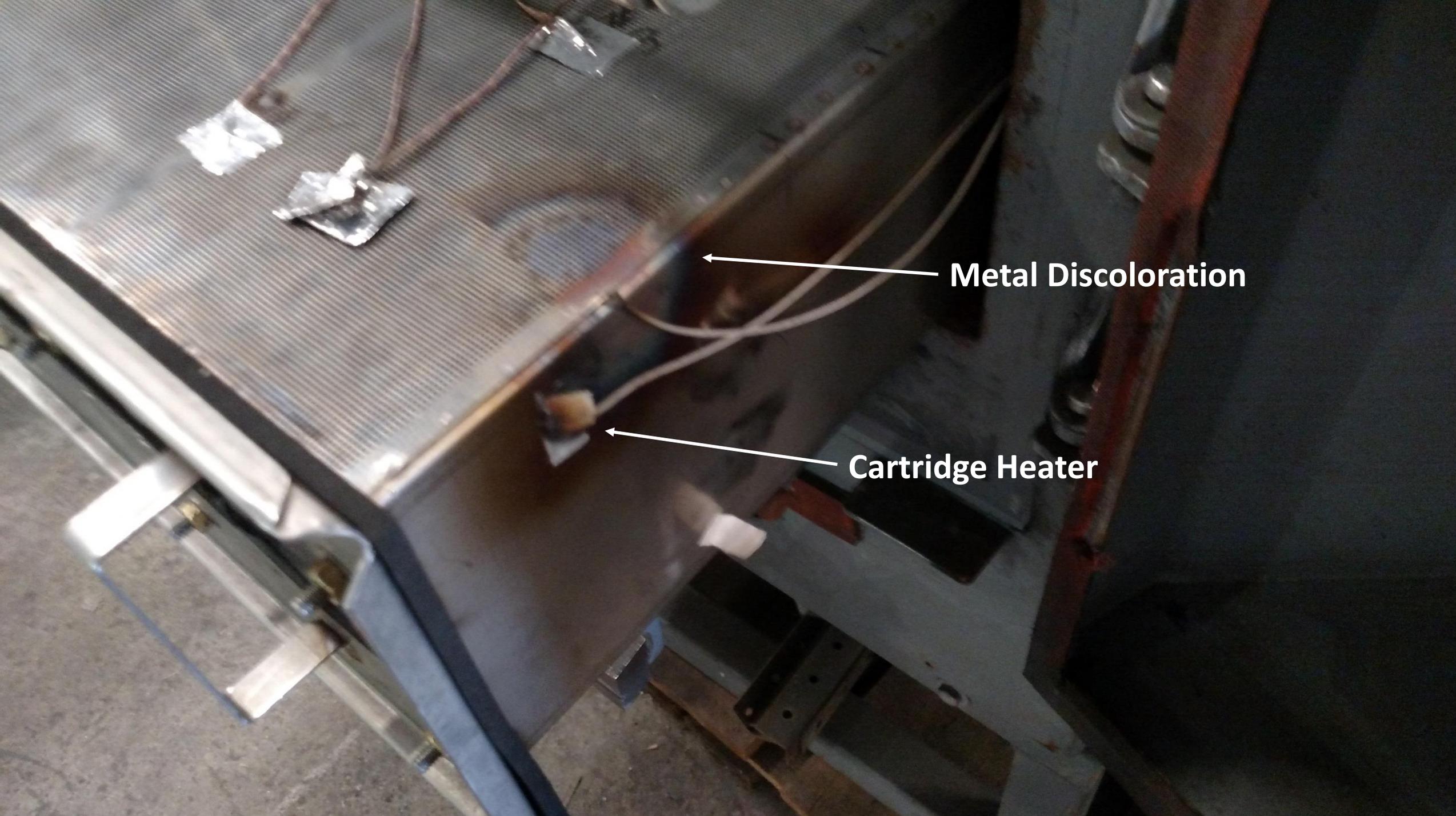


# Type II Tray Ignition Studies, Temperature Vs Time and CO Concentration



**Metal Discoloration**





**Metal Discoloration**

**Cartridge Heater**

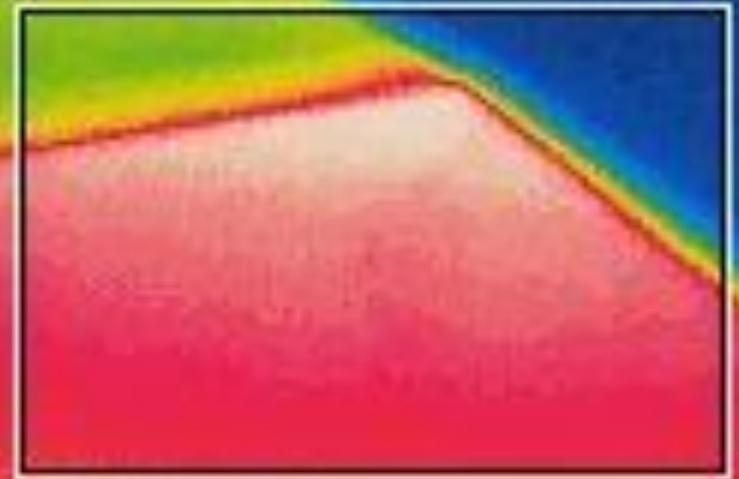
Box

0F



Max. ~ 93.9

93.4



75.1

Viewed Through 1/4 Inch Lexan

Box

0F

Test Wind Tunnel



Max. ~ 142

139



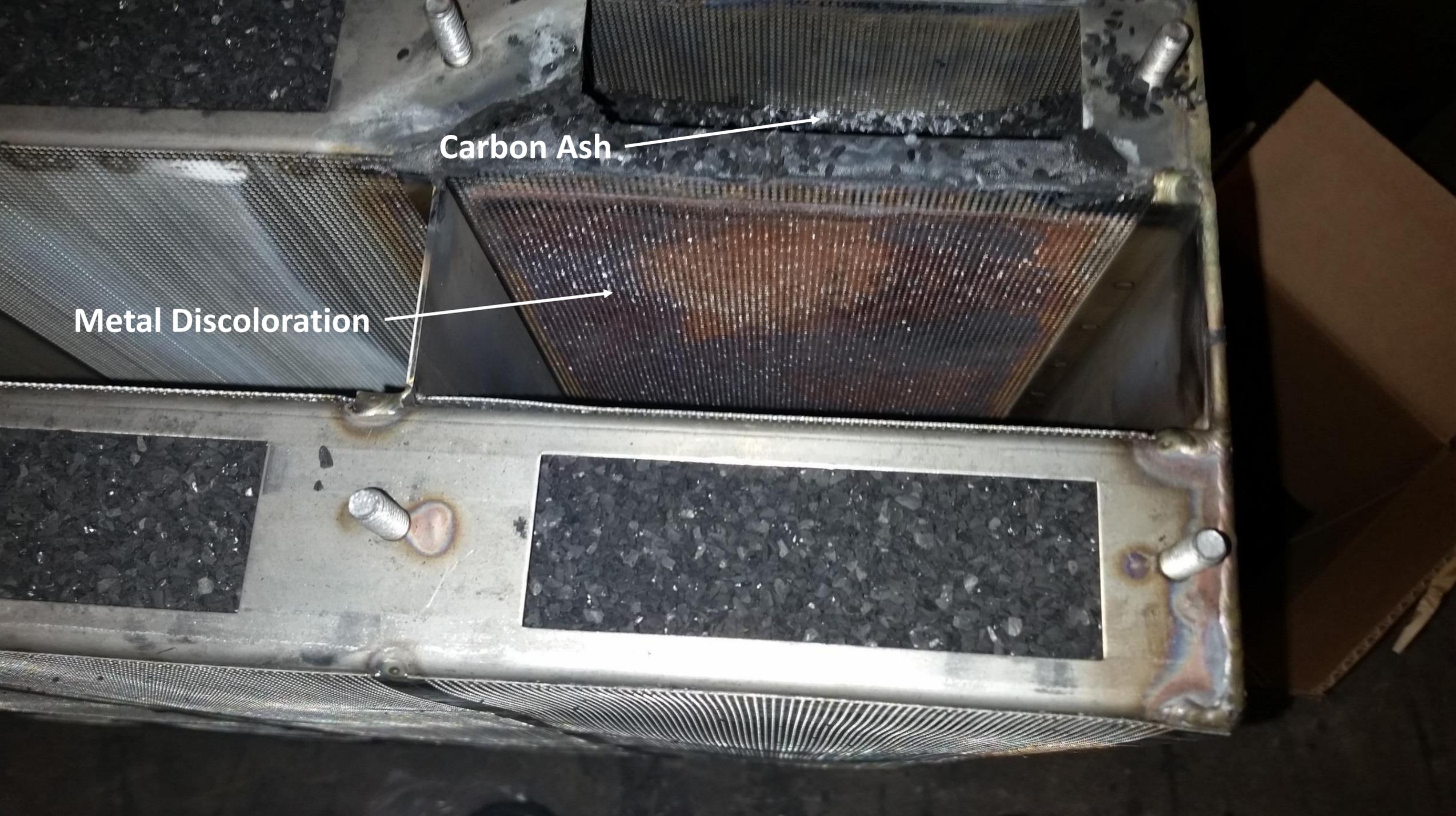
75.6



**Burnt Gasket Material**

Burnt Gasket Material





Carbon Ash

Metal Discoloration

# Conclusions

- CO monitoring is effective as a means of fire detection in adsorber beds
- Thermocouples used for fire detection in adsorber beds may only be useful if they are located where the fire starts
- Thermocouples downstream of an adsorber bank may only indicate a fire once the problem reaches extreme levels
- Stopping air flow stops the fire (no more oxygen)
- High and High-High temperature alarm points may not be as useful for fire detection in adsorber beds as simple CO monitoring

# Questions?

